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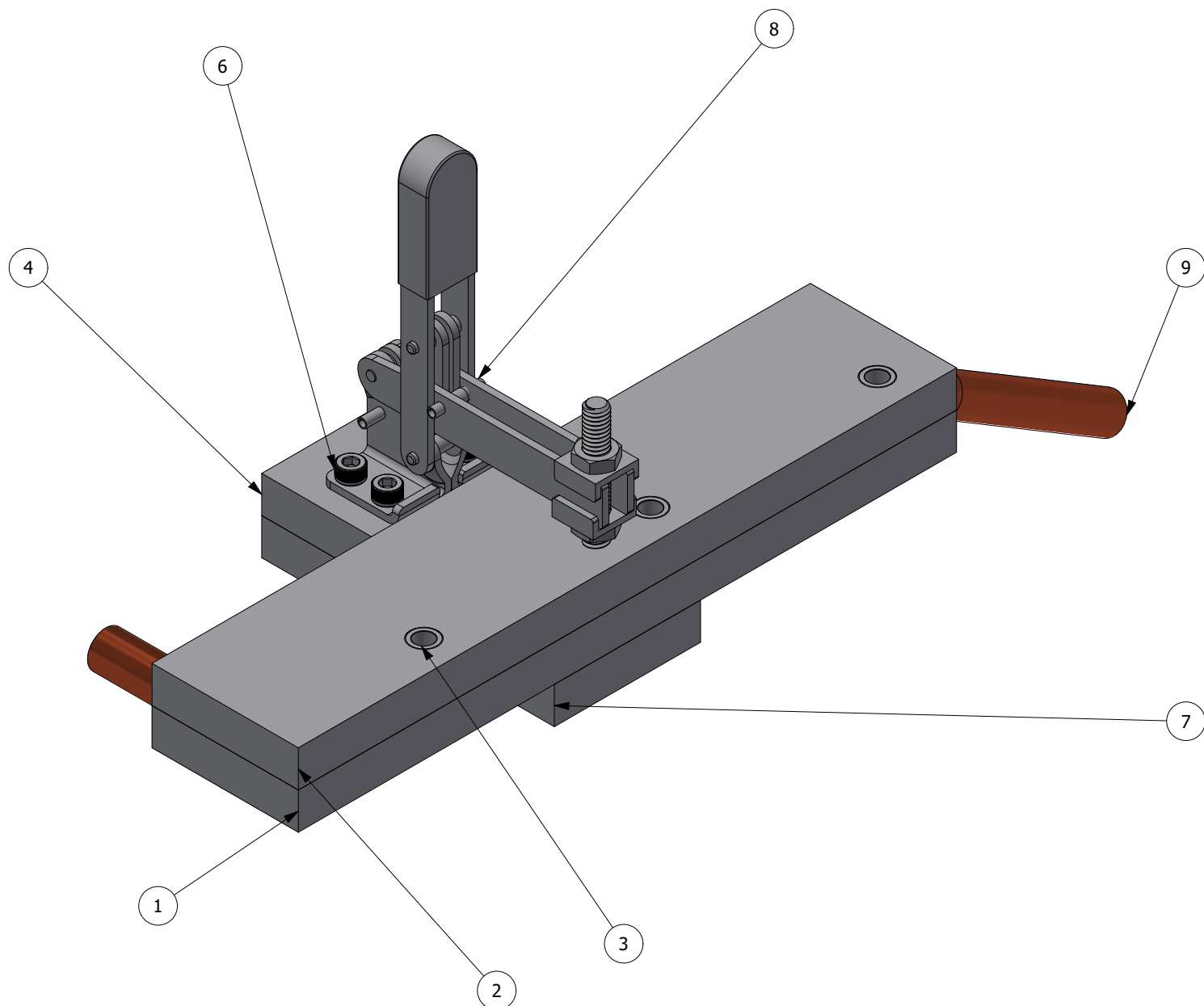
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NOTES:

- 1. INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.100.
- 2. REMOVE ALL BURRS AND SHARP EDGES.

REVISIONS				
REV	ZONE	DESCRIPTION	DATE	APPROVED
A				GSC



ITEM	PART NUMBER	QTY	NOMENCLATURE OR DESCRIPTION	SPECIFICATION
9	10-52301 placeholder pipe	1	Copper tube, .500 OD, post end-forming	
8	5126A71	1	Hold-Down Toggle Clamp	
7	52301-2-02	1	base	
6	90128A947	4	Zinc-Plated Alloy Steel Socket Head Screw	
5	90128A363	4	Zinc-Plated Alloy Steel Socket Head Screw	
4	52301-2-01	1	clamp riser	
3	8491A099	3	Press-Fit Drill Bushing	
2	52301-2-04	1	top mold	
1	52301-2-03	1	Bottom mold	

PARTS LIST

<b>QUALITY SYMBOLS</b>  DENOTES CRITICAL INSPECTION	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES X ± 1' 1 PLACE DIM. X ± .1 2 PLACE DIM. X ± .01 3 PLACE DIM. X ± .005	CONTRACT NO. DATE DRAWN B. VILLANUEVA 10/29/2023 CHECKED DATE	 <b>MAINSTREAM ENGINEERING</b> Solutions Through Advanced Technology
	NEXT ASSY USED ON APPLICATION	MECHANICAL B. VILLANUEVA 10/29/2023 ELECTRICAL DATE OPERATIONS B. BLACH DATE APPROVED G. COLE DATE	
THIRD ANGLE PROJECTION		SIZE B CAGE CODE 0A0B7 DRAWING NO. 10-52301 drill fixture SCALE: NONE UNIT WT. REV SHEET 1 OF 5	

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DRAWING NO. 10-52301 drill fixture

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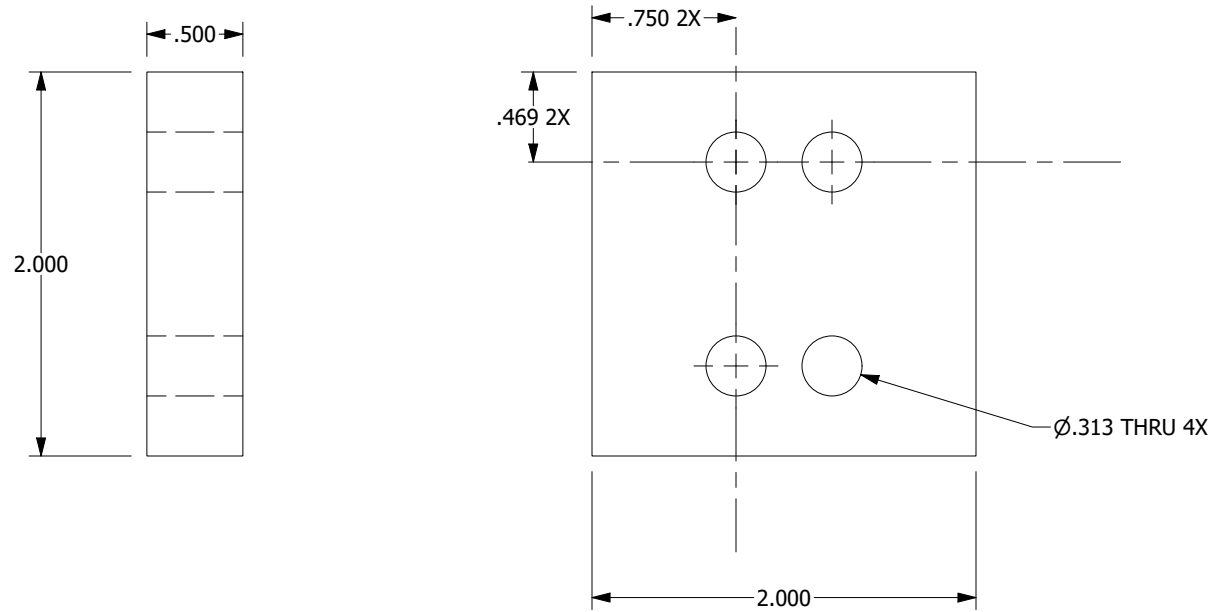
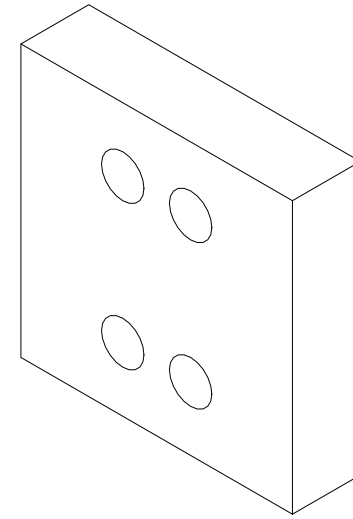
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MATERIAL: ALUMINUM ALLOY, 6061, FLAT BAR, 2" X .5"



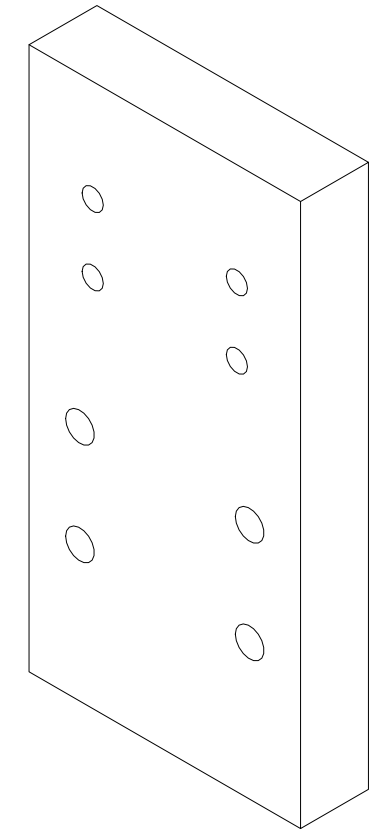
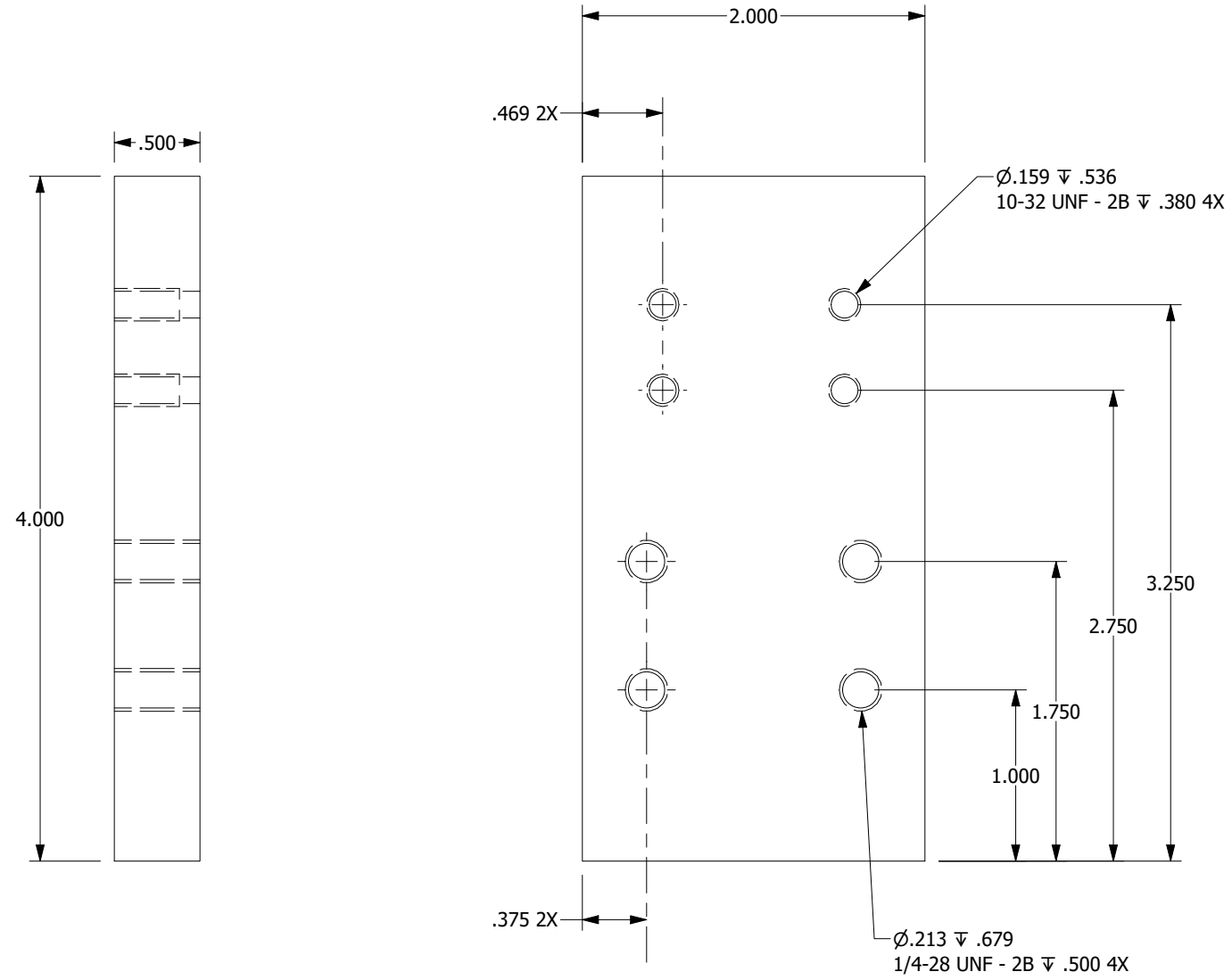
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ITEM NO. 4  
PART NO. 52301-2-01

SIZE	CAGE CODE	DRAWING NO.
B	0A0B7	10-52301 drill fixture
SCALE: NONE		REV SHEET 2 OF 5

DWG NO. 10-52301 drill fixture

MATERIAL: ALUMINUM ALLOY, 6061, FLAT BAR, 2" X .5"



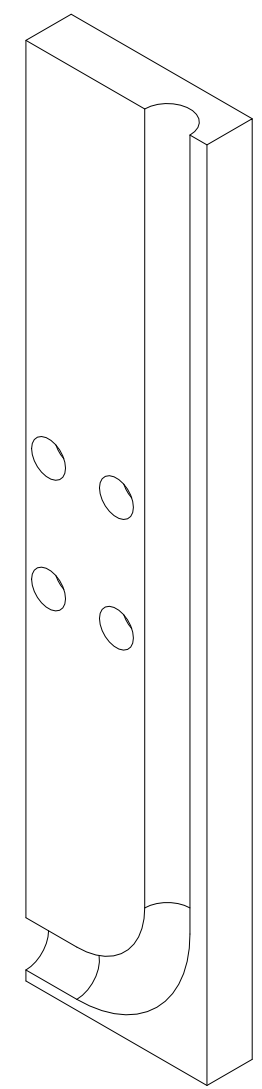
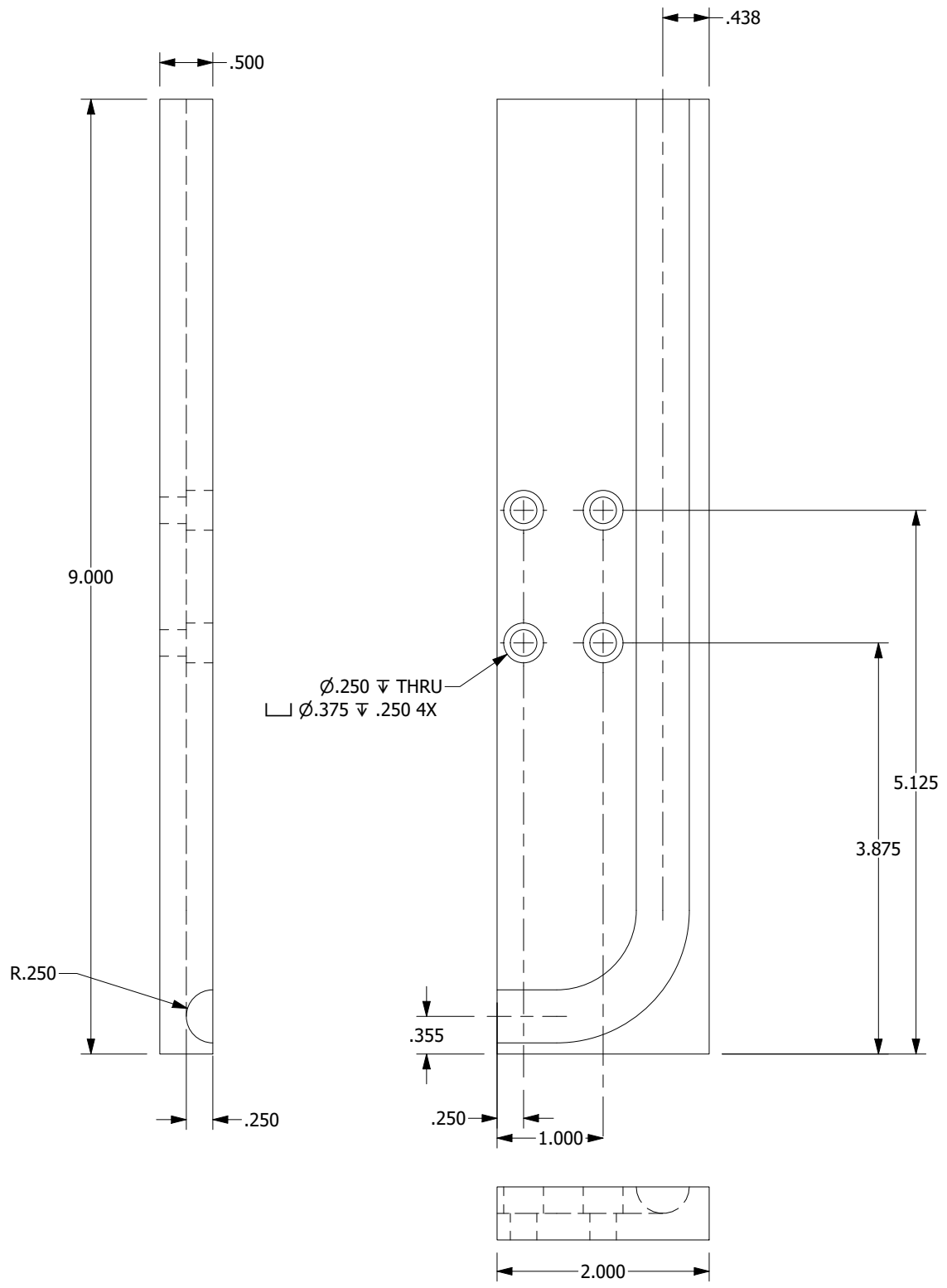
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ITEM NO. 7  
PART NO. 52301-2-02

SIZE	CAGE CODE	DRAWING NO.
B	0A0B7	10-52301 drill fixture
SCALE: NONE		REV SHEET 3 OF 5

DRAWING NO. 10-52301 drill fixture

MATERIAL: ALUMINUM ALLOY, 6061, FLAT BAR, 2" X .5"



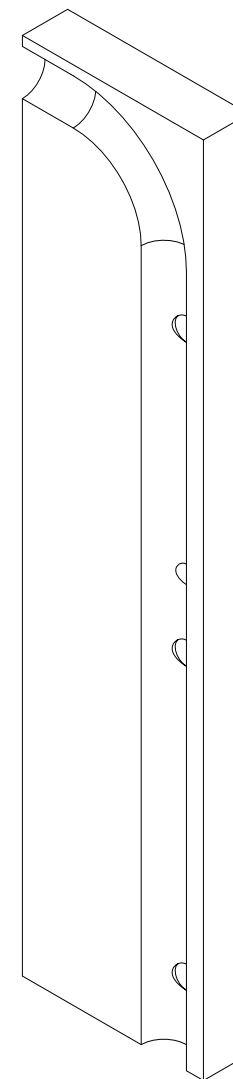
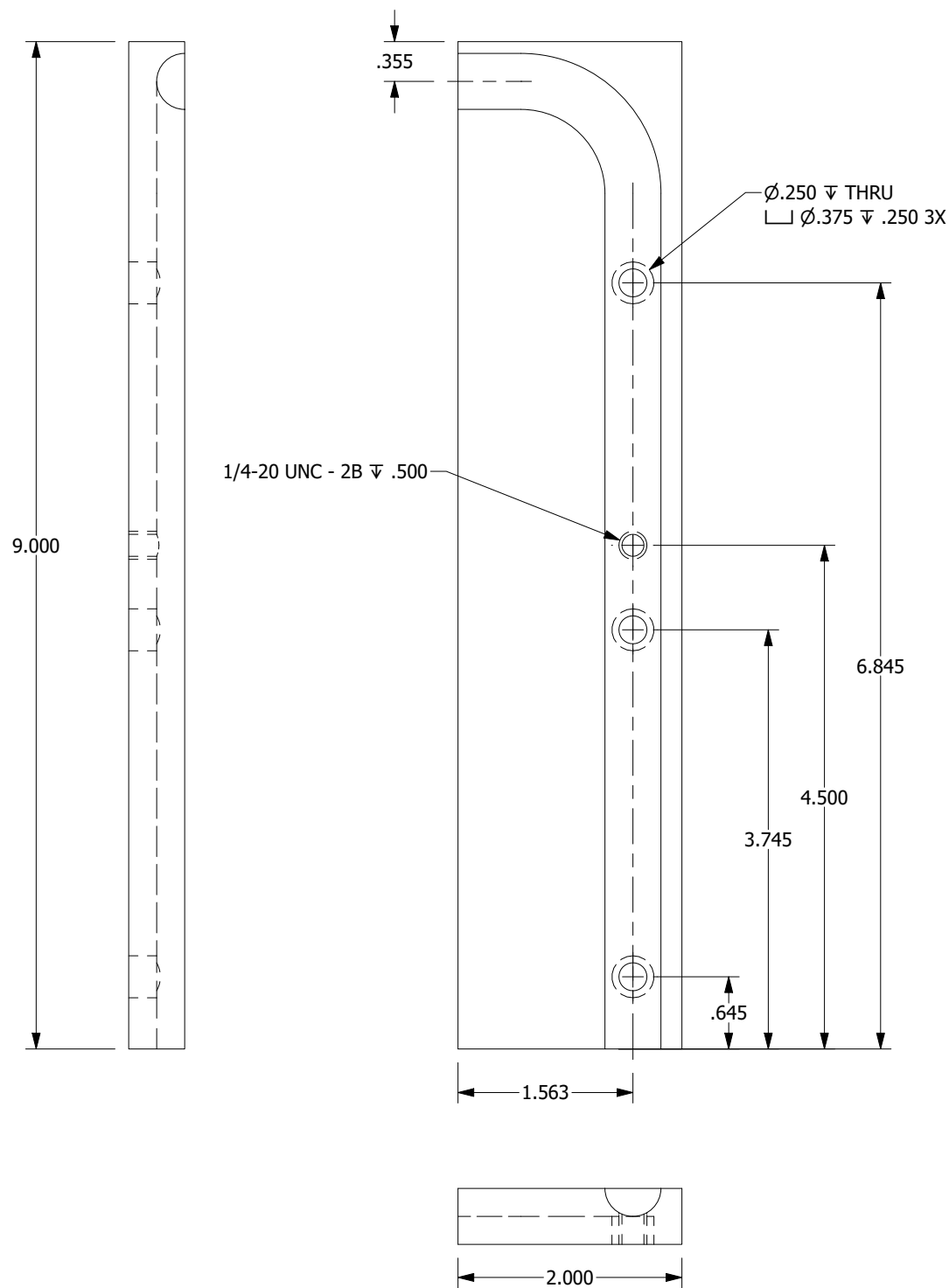
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ITEM NO. 1  
PART NO. 52301-2-03

SIZE	CAGE CODE	DRAWING NO.
B	0A0B7	10-52301 drill fixture
SCALE: NONE	REV	SHEET 4 OF 5

DRAWING NO. 10-52301 drill fixture

MATERIAL: ALUMINUM ALLOY, 6061, FLAT BAR, 2" X .5"



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ITEM NO. 2  
PART NO. 52301-2-04

SIZE	CAGE CODE	DRAWING NO.
B	0A0B7	10-52301 drill fixture
SCALE: NONE	REV	SHEET 5 OF 5

DRAWING NO. 10-52301 drill fixture